



## Technical data sheet

# AURO White undercoat No. 253

### Type of coating material

- Environment-friendly, water-diluted undercoat paint with a high covering power
- Medium gloss, solvent-free, without wood preservative
- Consistent selection of ecologically friendly raw materials

### Application

- As a primer for subsequent treatment with AURO finishing paints for wood and wood materials
- Apply at least once at approx. 0.08 l/m<sup>2</sup> per coat

### Technical properties

- Tested according to DIN EN 71, Part 3, Safe for Toys
- Tested according to DIN 53160, saliva- and perspiration-proof
- According to EN 13300: Abrasion Proof Class 1, Covering Power Class 3 at an application rate of approx. 0.08 l/m<sup>2</sup> (= range 12.5 m<sup>2</sup>/l), whiteness rate 92%
- Tested according to EN 927 in conjunction with AURO Paint No. 250

### Composition

Water, vegetable binder (sunflower-oil, linseed-oil and dehydrated castor-oil standard oils, colophony glycerine ester, partly as ammonium soaps), mineral pigments, fillers, silicic acids, surfactants (from rapeseed-oil, linseed-oil, sugar surfactant) cellulose ether, dryers (lead-free), borate, lecithin. Natural colours are not odour and emission free. Consider possible allergies. Our current Full Declaration is definitive.

### Shades

White. Batch-to-batch variation of shade and gloss are possible. Mix together different batches prior to application. Light tinting up to max. 10% with AURO Paint No. 250\* or 260\* is possible under consideration of possible product and gloss changes. Mixing is at your own responsibility.

### Coating methods

- Coating (synthetic or mixed-fibre brushes, fine-pore foam rollers, short-pile finishing rollers, e.g. AURO Tools).
- Rollers (e.g. fine-pore foam roller or short-pile finishing roller, e.g. AURO No. 730)
- Spraying

Spraying	High-pressure	HVLP(mist reduced)	Airmix
Nozzle width	1,0 - 2,0 mm	1,0 - 2,0 mm	acc. to manufacturer
Air pressure	3 - 5 bar	2 - 4 bar	acc. to manufacturer

### Drying time in a normal climate (23 °C/ 50% rel. humidity)

- Set to touch: after approx. 8-10 hours; dry and can be over-painted after approx. 24 hours; final hardness after approx. 5 days.
- Direct application on wood rich in infiltrates (see rear side, Point 2), high humidity levels, low temperatures and high application rates can significantly delay drying.
- Drying is by way of oxygen absorption. Consequently, ensure adequately tempered ventilation.

Density	1,25 g/cm <sup>3</sup>	Danger Class: not applicable
Viscosity	Approx. 50 - 60 seconds (DIN 6 mm) at 20 °C.	
Thinner	Ready for application; can be diluted with max. 20% water	
Application rate	0.07 – 0.09 l/m <sup>2</sup> per coat, equalling approx. 70 - 90 µm wet coat on smooth, uniformly absorbent bases. The actual application rate depends on the base, manner of processing and surface quality. Establish precise application rates by test coating.	
Tool cleaning	Carefully press them out immediately after use and wash thoroughly in water to which AURO Plant Soap No. 411* has been added. Remove encrusted product residues from the tools by prolonged soaking in a soap solution or remove with AURO Thinner No. 191* and then rinse thoroughly with water to which AURO Plant soap No. 411* has been added. AURO Plant soap No. 411* can be rubbed into brushes and paint pads before they are stored and then wash them thoroughly before they are used again.	
Shelf life	In the original tightly closed container at 18 °C: 12 months.	
Storage	Keep out of reach of children. Store in the tightly closed container.	
Packaging material	Tinplate; only empty containers can be recycled.	
Disposal of liquid residues	EAK-Code 080112 or 200128, EAK designation: Paints. Only completely emptied containers with dried product residues can be returned for recycling. Only dried product residues as fully hardened paints can be disposed of as domestic waste.	
Safety instructions	<b>Danger of self-ignition of drying oils. Consequently, do not crumple used cleaning cloths and the like. Spread them out in a smooth mannerto enable them to dry orstore them in an air-tight closed metal container. Product code: M-DF03 Natural Resin Paints, solvent-free BAG T No.: 81764. Observe the customary protective measures. Ensure adequate skin protection and ventilation during application. Forfurtherdetails see Safety Data Sheet and Technical data sheets*.</b>	

**AURO No. 253**

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# Application-technical recommendations

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### 1. BASE

#### 1.1 Appropriate bases

Wood, wood-based materials. Not for floors or wood that comes into contact with the soil.

#### 1.2 General demands expected of the base

The base must be clean, be able to support the paint and be free of releasing agents or staining substances.

### 2. COAT COMPOSITION (FIRST COAT)

#### 2.1 Kind of base: Untreated wood and wood materials

##### 2.1.1 Base preparation

- Round off the edges; clean the base, sand and finally carefully remove all dust.
- For high-quality surfaces on smooth wood; initially wash with a sponge and allow it to dry; fine sand in grain direction; brush open the pores; carefully remove all dust and clean.
- Use rust-free abrasives for sanding work.
- Wash wood rich in infiltrates and resin, as well as tropical wood, with AURO Plant alcohol thinner No. 219\* and fine sand once again.
- Remove substances seeping out of the wood, e.g. resin and resin galls; remove damaged wood; seal open wood joints.
- Additionally apply a water-proof seal on the edges of wood materials.
- The product is free of an active agent (wood preservative). Consequently, crude pinewood and raw materials, dimensioned components and wood formwork as well as weathered and moist rooms, all require previous treatment with an appropriate wood preservative primer in conformity with DIN 68800.

#### Pre-treat wood rich in infiltrates with AURO Special Primer No. 117\*:

- Wood rich in tannin (e.g. oak, horse chestnut, emiri and similar wood) to prevent prolonged drying.
- Wood with seeping stains (e.g. larch, red cedar, meranti and similar wood), especially when light or white coats are to be subsequently applied.
- Salt-treated and boiler-pressure impregnated wood as preventative treatment against efflorescence.

##### 2.1.2 Base treatment

- Apply 1x AURO Wood Primer No. 124\* or AURO Special Primer No. 117\* on the interior and exterior, depending on the given wood.
- Alternatively, apply 1x AURO White undercoat No. 253\*, diluted with 10% water, depending on the given wood.

##### 2.1.3 Intermediate treatment

- Fill and smooth damaged areas with AURO Paint filler No. 231\*.
- Apply 1x AURO White undercoat No. 253\* if this has not yet been applied

##### 2.1.4 Final treatment

- Apply at least 2x AURO Paint No. 250\*, for interior or exterior or No. 260\* only for interior. On uniformly absorbent surfaces, the consumption rate has to be at least 0.24 l/m<sup>2</sup> (No. 253 approx. 0.08 l/m<sup>2</sup>, 2x 250 or 260 each time approx. 0.08 l/m<sup>2</sup>) to ensure that optimal protection is maintained.
- Between each coating and after drying, and depending on the base and required surface quality, it is advisable to lightly sand the surface with fine emery paper (220 grain) or an emery pad, without damaging the edges, and finally carefully remove all dust.

### 3. COAT COMPOSITION FOR RENOVATION COATING

#### 3.1 Kind of base: Greyed ordamaged old coats (repair)

##### 3.1.1 Base preparation

- Check existing bases and old coats for adhesion and compatibility.
- Old coats that no longer provide any support or are unsuitable, e.g. greyed or severely damaged and weathered old coats, must be removed right down to the bare wood or a base that can provide firm support.

##### 3.1.2 Follow-on treatment: Proceed as described in 2.

#### 3.2 Kind of base: Intact old coat (maintenance)

##### 3.2.1 Base preparation: Clean the surface thoroughly, sand and remove all dust.

##### 3.2.2 Base treatment: Not necessary with intact old coats with a supporting and adhesion capacity.

##### 3.2.3 An additional undercoat is recommended when wood is coated with AURO Special Primer No. 117\*.

##### 3.2.4 Final treatment: As described in 2.1.3/ 2.1.4.

### 4. MAINTENANCE AND CARE

Either clean the surfaces with lukewarm water or use AURO Paint and stain cleaner No. 435\*. Do not use any lyes (e.g. ammonia solution or soap lye) or abrasive cleaning agents.

#### General instructions

- Prior to product application check the base for suitability and compatibility.
- If a base cannot be checked, then the old coat must be removed entirely right down to the bare wood or the intact primer must be removed.
- Avoid direct exposure to sunlight, moisture influences and dirt while the coat is drying.
- Application temperature at least 10 °C, max. 30 °C, max. 85% rel. humidity; optimal 20-23 °C, 50-65% rel. humidity.
- Moisture in the wood: max. 12% in hardwood and 15% in pinewood.
- Stir the product thoroughly prior to application.
- Each subsequent coat must be speedily applied in conformity with the given coating composition only after each coat has completely dried.
- Do not expose coats that are not yet fully cured to prolonged loads.
- Product-typical after-yellowing must be taken into account.
- The gloss varies with different types of wood and is diminished by stresses.
- The renovation cycle depends on the intensity of wear and choice of colour; with optimal coat application it can be 5 years or more.
- For optimal, permanent protection, the surfaces must be regularly checked, given care treatment, and damaged points immediately repaired, at least 2x a year.
- Depending on the given object earlier renovation may be necessary. Care and renovating work completed in due time will favour durability.
- Only use sealing compounds and adhesive tapes that are compatible with the products.
- Check that glazing seals are fully functional; renew whenever necessary.
- Ensure that paint coats on windows have fully dried before the windows are closed.
- All coating work must be adapted to the object and its use. The Technical Guidelines No. 20 of the Federal Committee for Paints and the Protection of Objects (BFS) must be observed.
- Wood components exposed to the weather must only be installed after the first coat has been applied on all sides.

This Technical data sheet merely gives recommendations and possible examples. No binding force or liability can be deducted from this sheet. Using the recommendations does not imply a legal relationship. The details conform with our present-day knowledge and do not absolve users from their own responsibilities. The current state of the art must be observed in connection with all coating and preparation work. The conditions of the object and product suitability must be competently verified. This Technical data sheet loses its validity with the publication of a new version. Status: 01.05.2004; entirely revised.

# AURO